

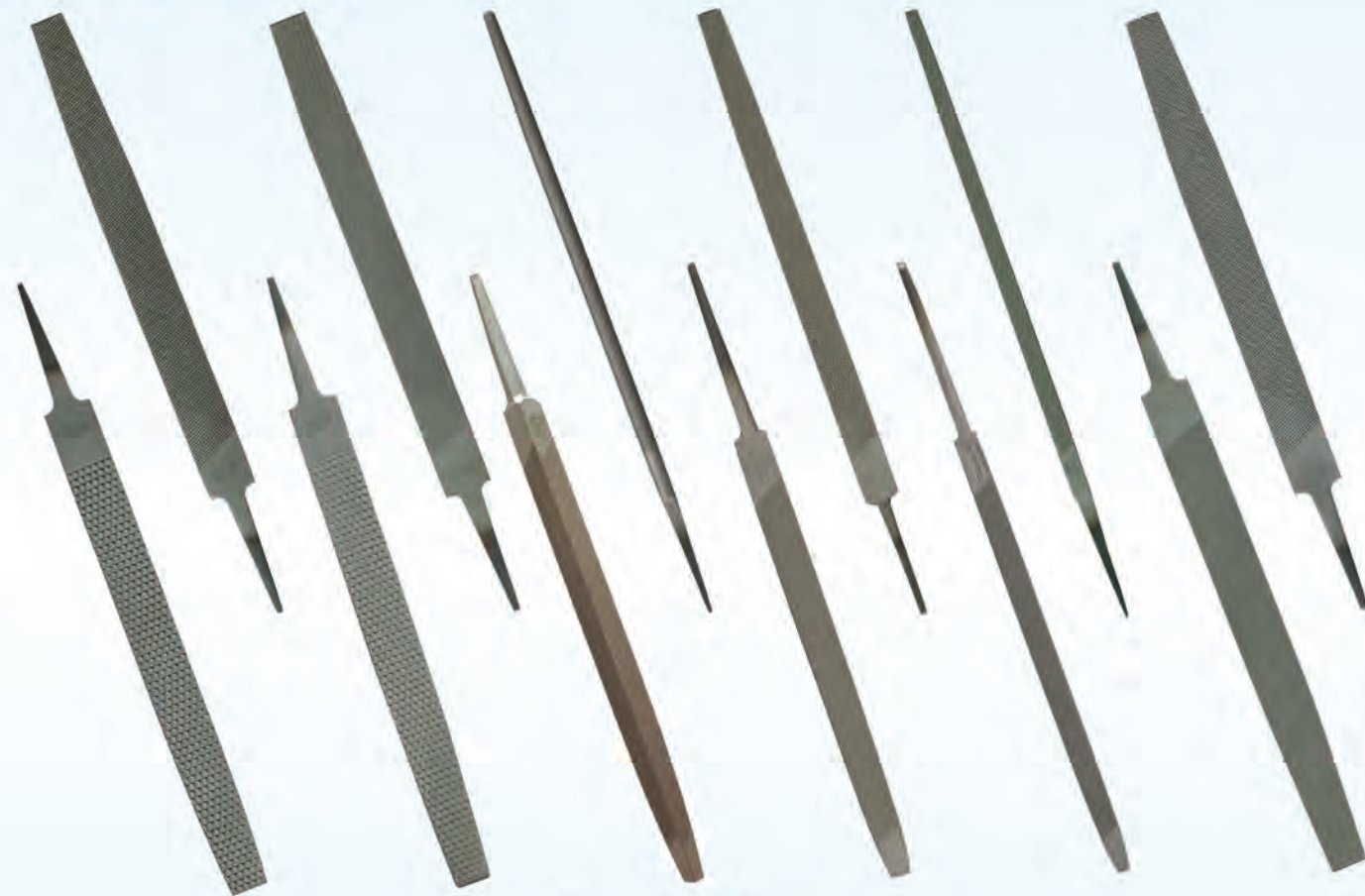


TAPARIA TOOLS LTD.

AN ISO-9001 COMPANY



STEEL FILES



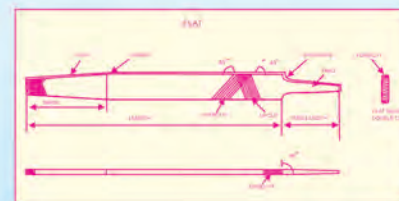
Choosing The Right File

File Cut

Shapes	Type of files
	Hand, Flat, Flat Rasp, Mill
	Half, Halfround Pointed, Halfround Rasp.
	Triangular, Saw Regular, Saw Slim, Saw Extra Slim, Saw double extra slim.
	Round, Round Rasp
	Square

- Single Cut - Single Cut files (mostly all Saw Files are Single Cut) are used for sharpening and edging applications. e.g. Sharpening of saws where the work piece is hard, point of contact is less and finish is required.
- Double Cut - Double Cut files need less effort for filing and also give good surface finish.
- Bastard Cut - for stock removal and coarse finish.
- Second Cut - for moderate stock removal and medium to coarse finish.
- Smooth Cut - for smooth surface finish.
- Rasp Cut - special cut formation for rapid stock removal from surface or softer materials like wood or leather.

- Tips :**
- A new file should be used with light pressure in the beginning, preferably on a surface which has been filed earlier.
 - In case of clogging of file teeth, clean the teeth with a soft metal wire brush.
 - Use the files for cutting in the forward stroke only.
 - Filing jobs should be held rigidly.



STEEL FILES

34. (A) MACHINIST'S FILES

Size MM	FLAT						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	FL 1001	133	FL 1002	163	FL 1003	185	10
150	FL 1501	135	FL 1502	185	FL 1503	204	10
200	FL 2001	136	FL 2002	215	FL 2003	232	10
250	FL 2501	138	FL 2502	226	FL 2503	285	10
300	FL 3001	210	FL 3002	334	FL 3003	371	5
350	FL 3501	473	FL 3502	499	FL 3503	549	5

Size MM	ROUND						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	RD 1001	170	RD 1002	195	RD 1003	221	10
150	RD 1501	198	RD 1502	209	RD 1503	225	10
200	RD 2001	222	RD 2002	226	RD 2003	260	10
250	RD 2501	288	RD 2502	301	RD 2503	324	10
300	RD 3001	357	RD 3002	380	RD 3003	420	5
350	RD 3501	502	RD 3502	525	RD 3503	575	5

Size MM	THREE SQUARE						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	3SQ 1001	200	3SQ 1002	216	3SQ 1003	223	10
150	3SQ 1501	214	3SQ 1502	225	3SQ 1503	251	10
200	3SQ 2001	284	3SQ 2002	300	3SQ 2003	320	10
250	3SQ 2501	379	3SQ 2502	401	3SQ 2503	430	10
300	3SQ 3001	479	3SQ 3002	503	3SQ 3003	528	5
350	3SQ 3501	644	3SQ 3502	672	3SQ 3503	700	5

Size MM	HAND						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	HF 1001	133	HF 1002	163	HF 1003	185	10
150	HF 1501	135	HF 1502	185	HF 1503	204	10
200	HF 2001	136	HF 2002	215	HF 2003	232	10
250	HF 2501	138	HF 2502	226	HF 2503	285	10
300	HF 3001	210	HF 3002	334	HF 3003	371	5
350	HF 3501	473	HF 3502	499	HF 3503	549	5

Size MM	HALF ROUND						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	HR 1001	250	HR 1002	270	HR 1003	282	10
150	HR 1501	278	HR 1502	298	HR 1503	319	10
200	HR2001	354	HR2002	390	HR 2003	415	10
250	HR 2501	450	HR 2502	526	HR 2503	554	10
300	HR 3001	605	HR 3002	633	HR 3003	689	5
350	HR 3501	756	HR 3502	819	HR 3503	865	5

Size MM	SQUARE						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
100	SQ 1001	195	SQ 1002	206	SQ 1003	215	10
150	SQ 1501	209	SQ 1502	215	SQ 1503	226	10
200	SQ 2001	216	SQ 2002	226	SQ 2003	252	10
250	SQ 2501	288	SQ 2502	301	SQ 2503	323	10
300	SQ 3001	357	SQ 3002	380	SQ 3003	428	5
350	SQ 3501	474	SQ 3502	510	SQ 3503	521	5

34. (B) SAW FILES

Size MM	HEAVY TAPER			REGULAR TAPER			SLIM TAPER			MILL FILES			
	Prod.No.	Price Each ₹	Std. Pkg.	Prod.No.	Price Each ₹	Std. Pkg.	Prod.No.	Price Each ₹	Std. Pkg.	Size MM	Bastard	Price Each ₹	Std. Pkg.
100	HT 1002	40	10	RT 1002	40	10	ST 1002	42	10	200	MF 2001	109	10
125	HT 1252	57	10	RT 1252	57	10	ST 1252	50	10	250	MF 2501	110	10
150	HT 1502	74	10	RT 1502	74	10	ST 1502	52	10	300	MF 3001	152	5
200	HT 2002	105	10										

Size MM	FLAT SUPER LIGHT				PIT SAW	
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Std. Pkg.	Std. Pkg.
	FLSL 2501	109	FLSL 2502	110	10	
113	PS 1102	52			10	

34. (C) WOOD RASPS FILES

Size MM	FLAT WOOD RASP						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
150	FLRP 1501	215	FLRP 1502	216	FLRP 1503	225	10
200	FLRP 2001	291	FLRP 2002	300	FLRP 2003	311	10
250	FLRP 2501	340	FLRP 2502	365	FLRP 2503	382	10

Size MM	HALF ROUND WOOD RASP						
	Bastard	Price Each ₹	2nd Cut	Price Each ₹	Smooth	Price Each ₹	Std. Pkg.
	HRRP 1501	252	HRRP 1502	259	HRRP 1503	266	10
	HRRP 2001	321	HRRP 2002	324	HRRP 2003	337	10
	HRRP 2501	381	HRRP 2502	400	HRRP 2503	402	10

TAPARIA TOOLS LTD.



Head Office : 423 / 424, A-2, Shah & Nahar, Lower Parel (W), Mumbai - 400 013. Tel : 6147 8600
 Fax : 91-22-2495 3230. • E-mail : sales@tapariatools.com • Web Site : http://www.tapariatools.com
 Works : 52-B, M. I. D. C., Satpur, Nashik - 422 007. Tel : 2350 317 / 318 / 418 • Fax : 0253-2350740



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